







Product Overview

ETEL



ABOUT ETEL

Since its founding in 1974, ETEL has grown steadily to become a leading supplier of high performance motion control components and complete motion platforms. ETEL is the preferred supplier worldwide that is 100% dedicated to direct drive solutions. ETEL will maintain its leadership position with:

- Continuous technological innovation
- Leading-edge products and services
- Uncompromising quality standards
- Synergies within the HEIDENHAIN group already proven to be a winning combination
- · A stable working environment where employees can develop their expertise and contribute to success

Our presence in a broad range of industries and experience with many demanding OEM manufacturers make us the perfect partner for companies looking for high precision, repeatability and long-life quality solutions.

High level competences and services

In order to serve its customers, ETEL has developed a variety of competences allowing ETEL to propose the appropriate abilities depending on machine builders' support requirements:

- Application oriented engineering
- Turnkey solutions
- Complete vertical integration
- Mechatronic experts
- Customized services
- On-site support
- Hotline and technical support
- Advanced trainings





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INDUSTRY SECTORS

ETEL is a leading supplier of components and motion systems to the following industries.



Wafer and die level packaging









Lithography



Test and control Placement machines equipment





Finishing / grinding

Tables / milling



Flat panel display

(FPD)

Stamping / laser cutting



Photovoltaic



Medical



Packaging



Optics

Machining





Printing / scanning

Telescopes

THREE CORE BUSINESSES

ETEL focuses on three core businesses, we develop, manufacture and support in the fields of:



LINEAR MOTORS



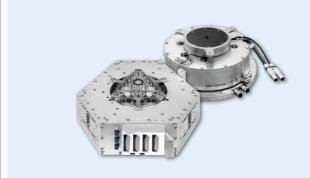
TORQUE MOTORS







POSITION CONTROLLERS



STANDARD MODULES



ADVANCED MOTION PLATFORMS

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MOTION CONTROL



TORQUE MOTORS

ETEL offers the most comprehensive standard torque motor range in the industry. With more than 100 models to choose from, almost any requirement can be successfully fulfilled. ETEL also excels in developing custom motors to meet a specific application need.

ETEL's TM series are the industry's most popular ironcore frameless torque motors. Powerful magnets are used to maximize torque and acceleration while minimizing the size of the motor. The performance of ETEL's torque motors have been further increased by the use of "buried magnet" technology on the latest TMK family.

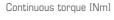
The TMB motor series is today's industry preferred torque motor solution. This renowned family is designed with a precision stator and has been optimized to achieve very high continuous torque while minimizing the dissipated heat when liquid cooling is used. For more demanding applications, the TMK family can achieve more torque and significantly faster speeds than TMB+ motors thanks to its unique rotor design. In addition, the TML family can be used to reach high performance at a lower price in less demanding applications. All families of torque motors benefit from ETEL's know-how in ironcore design that provides unmatched torque efficiency and low torque ripple.



		CHARACTERISTICS		ТУРЕ	HIGHLIGHTS	APPLICATIONS
ORQUE MOTORS	CONVENTIONAL TORQUE MOTORS		With cage External diameter up to 1290 mm Large hollow shaft up to 1070 mm Peak torque up to 42900 Nm Maximum rated speed up to 4590 rpm Liquid cooling channels	тмв+	 More than 60 standard sizes available 600 VDC bus voltage Very high continuous torque Very high peak torque Flux weakening compliant Low torque ripple Designed for the most demanding applications 	 High speed milling / turning tables High precision machining centers Grinding / finishing machines Boring / drilling / tapping machines Milling heads Transfer lines EDM Laser / ultrasonic cutting machines Stamping machines Lathes Indexing tables Electronic chip testing equipment Pick-and-place machinery High-end printing / scanning machines
PERMANENT MAGNETS SYNCHRONOUS TORQUE MOTORS			Without cage External diameter up to 581 mm Large hollow shaft up to 420 mm Peak torque up to 4990 Nm Maximum rated speed up to 2600 rpm No liquid cooling option	TML TMM	 Two fixing methods (TML & TMM) 600 VDC bus voltage Very high peak torque Low torque ripple Light weight 	
PERMANENT	HIGH SPEED TORQUE MOTORS		With cage External diameter up to 1050 mm Large hollow shaft up to 800 mm Peak torque up to 20800 Nm Maximum rated speed up to 5450 rpm Liquid cooling channels	тмк	Powerful high speed ironcore torque motor TMK stator (up to Ø530 mm) compatible with the mechanical interface of the TMB+ series 600 VDC bus voltage Continuous torque increased by up to 30% vs TMB Very high peak torque Up to 8 times speed increase vs TMB Flux weakening compliant Low torque ripple	 Packaging equipment Handling equipment Composite materials manufacturing Telescopes

Torque motors range

ETEL offers the most comprehensive standard torque motor range in the industry. With more than 100 models to choose from, almost any requirement can be successfully fulfilled.





TMB+ torque motors range

ETEL continuously strives to deliver the most top-of-the-line product on the market and the TMB+ is a further example of this. The TMB+ is fully pin-to-pin compatible with the worldwide known TMB series but offers an increased performance of up to 22% continuous torque, up to 4% on top of it is already high peak torque and power losses reduction can reach up to 30%.

With four different winding options per size and a new 200 mm active length for each diameter, the TMB+ increases its overall size selection from the TMB. These options help propel ETEL torque motors beyond the competition and pushes towards the goal of making direct drive technology as accessible as possible.

With 62 standard model sizes and four different windings each, the TMB+ allows the user to get the maximum performance depending on how much torque, current, and speed are required. TMB+ motors can achieve a peak torque of up to 42900 Nm and utilize flux weakening to increase its speed capabilities.

It also has the option of coming with ETEL's IMTHP thermal module which, when coupled with ETEL's torque motors, enables users to reduce their amount of safety margins while receiving precise and reliable temperature monitoring.



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LINEAR MOTORS

During the last two decades, many linear motor variations have emerged on the market. Nevertheless, only a few were found to be practical, perform well and economically viable. ETEL has always remained dedicated to the flat, synchronous, 3-phase linear motors with permanent magnet excitation. This family of motors represents more than 90 percent of industrial applications worldwide. They can be classified into ironcore and ironless motors.

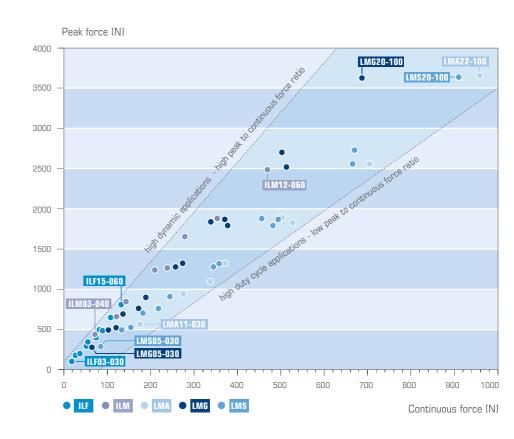
The ironcore construction enables an exceptional peak force density, as well as unparalleled thermal efficiency, which is a significant advantage for thermal-drift-sensitive precision machines. The LMA is a mid-size motor optimized for application requiring high continuous force. The LMG is smaller, optimized for high dynamic applications and provides a high peak-to-continuous force ratio. In case an upgrade is requested by the application, the LMS is highly similar to LMG in terms of integration but provides about 30% more continuous force. This makes the LMS perfectly suited for high duty cycle axes. The ILF is a small size motor perfectly suited for very high dynamic and low moving mass applications. The ILM is a more powerful version of the ILF. These motor types also provide a highly linear behavior perfectly suited for the most demanding scanning applications where zero attraction force and outstanding speed stability are required.



		CHARACTERISTICS		TYPE	HIGHLIGHTS	APPLICATIONS
AAGNETS SYNCHRONOUS LINEAR MOTORS			Ironcore motors Speed up to 15 m/s Acceleration up to 20 g Peak force up to 3650 N Low force ripple All linear motors types work with same MWD magnetic way	LMA	Highest continuous forceOptimized for high duty cycle application600 VDC compliant	 Wafer inspection systems Chip placement machines Flip-chip / die bonders Wire bonders PCB drilling PCB testing machines Flat panel display equipment Medical equipment General automation
	S			LMG	Compact designEconomicHigh peak force600 VDC compliant	
	ANDARD PRODUC			LMS	Compact designEconomicHigh continuous force600 VDC compliant	
	SI		Ironless motors Speed up to 20 m/s Acceleration up to 30 g Peak force up to 2500 N Option: forced air cooling No attraction force No force ripple	ILF	Medium forceVery low mass gliderZero force ripple	 Wafer inspection systems Chip placement machines Flip-chip / die bonders Wire bonders Very high dynamic axes
PERMANENT MAGNETS				ILM	 High force Air cooling option available Low mass glider Zero force ripple 	 PCB testing machines Air bearing systems CMM measuring machines Optical equipment manufacturing Medical equipment
	ITEGRATED MOTORS	perfectly fit a very specific form f	fully integrated axes. In fact, motors can be designed to ocess ultimately provides highly integrated motion systems chnology are included in the ETEL motion systems and the	 Chip placement machines Flip-chip / die bonders Wire bonders PCB testing machines Very high dynamic axes 		

Linear motors range

ETEL offers the most comprehensive standard linear motor range in the industry. With more than 50 models to choose from, almost any requirement can be satisfied.



Mechanical compatibility between LMG and LMS

In terms of dimensions, the LMS motors are thicker than the LMG motors (about +7 mm) and keep all other LMG critical dimensions unchanged. The mechanical interfaces are identical to the equivalent LMG motor; this means for example that the screw holes are positioned exactly the same way as on equivalent LMG motors to ease existing machine upgrades.



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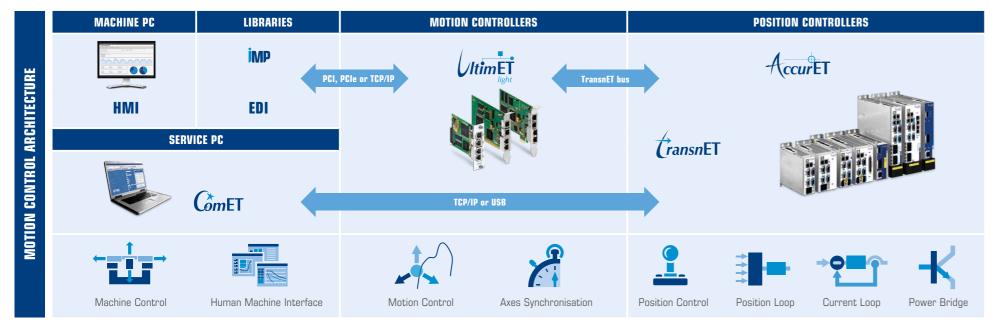
MOTION CONTROL

ETEL motion control solutions have been integrated in leading edge machines for a variety of hightech industries for more than fifteen years.

ETEL's range of motion and position controllers allows the machine builders to drive servo motors (brushless, DC motors, steppers) with the highest performance regulation in a minimum footprint.

The decentralized architecture ensures consistent performance and speed regardless of the number of axes to drive in the machine. Distributed architecture also makes cabling easier manage and maintain in the field. The software environment simplifies software development, machine installation, and maintenance.



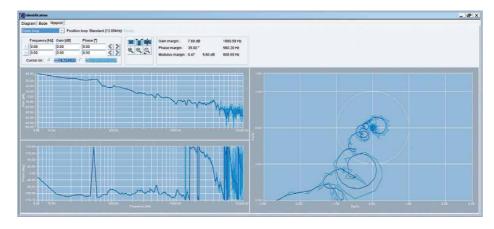


Software environment

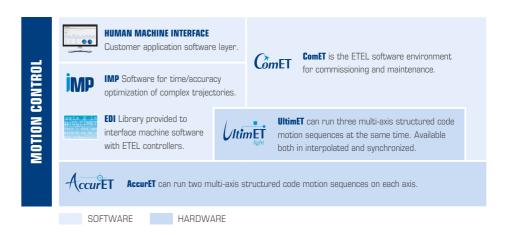
ComET is a user friendly interface for commissioning and maintenance with ETEL's controllers. Thanks to ComET, the user can optimize the machine design during the development phase as well as the controller parameters. As a result, machine stability and robustness are improved at runtime.

ETEL Device Interface (EDI) is a library which enables the communication between ETEL's motion control system and customer's application. ETEL's software environment allows machine builders to improve machine serviceability in the field. Full motion control configuration can now be checked, maintained and even upgraded thanks to ETEL's system configuration management tools.

The Interpolated Motion Planning (IMP) allows for geometry fitting by pre-processing the optimal trajectory within customer defined boundaries and it automatically optimizes the transition from one pattern to the next. Using IMP for trajectory generation can lead to unprecedented increased throughput without compromise on accuracy



Nyquist diagram in ComET interface



UltimET multi-axis motion controllers

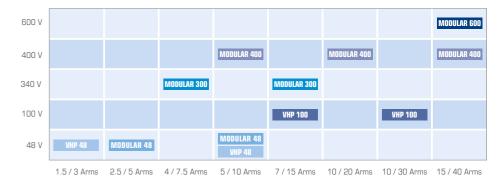
UltimET Light motion controllers can reliably manage axis synchronization or UltimET interpolation of up to 63 axes on the TransnET bus. More significantly, the level of performance will be the same no matter the number of axes, allowing for

high-end machine design. Machine builders seeking smaller tracking error, better speed stability, higher bandwidth or "zero" settling time will benefit from the ETEL motion control architecture.

AccurET dual axis controllers

AccurET dual axis controllers are key in ETEL's distributed motion control architecture. They perform setpoint generator, position and current loop real time control algorithms. AccurET also computes all encoder and local I/O related programming. In addition, they run up to 2 embedded programs per axis, so machine builders can manage any process specific tasks at the controller level. Improve machine throughput and accuracy thanks to ETEL advanced control features:

Max. DC bus voltage



Cont. / peak current

- Machine vibration cancellation
- Advanced feedforward compensating for all repeatable perturbations
- High accuracy triggers (few tens nanosecond resolution)
- Stage mapping allowing reaching micrometer range accuracy at tool point
- · Advanced Force Control capabilities



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MOTION SYSTEMS

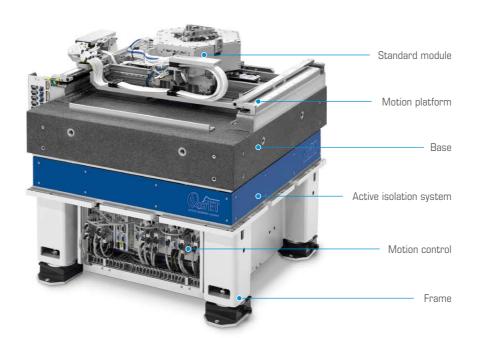
As the world leader in advanced motion systems and controls, ETEL offers a wide range of mechatronics solutions addressing the increasingly complex demands placed on precision motion components and systems in semiconductor and electronics markets.

Thanks to our dedication to the science of motion, 100% dedicated to direct drive technology.

ETEL can provide its customers with the appropriate advanced motion control solution to address its specific application needs, from stand-alone actuators to high-end motion platforms. The latter includes not only the motion system, but also the base, active or passive damping system, and frame coupled to a stateof-the-art motion control architecture.

Companies looking for a motion system partner providing high quality, precision, repeatability and reliability need look no further.





Motion control

Wide range of position controllers featuring high position loop sampling frequency, outstanding force control, vibration



Motors

ETEL patented magnetic designs are used to provide state-of-the-art linear and torque motors including ironcore, ironless, and toothless technologies. For more information, refer to our Torque and Linear Motors brochures.





provide unique and unequalled high accuracy rotary solutions.













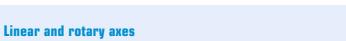


motion platforms with travels up to 4 meters and longer. More



Short stroke actuators

Solutions based on different motor, bearing and encoder technologies, featuring an optimized form factor, built-in gravity compensators, highly accurate force control, high dynamic, long lifetime and multiple degrees of freedom.



Wide range of linear and rotary axes, easily stackable, available in different sizes and travels, and with different options to provide you an optimized solution in an optimized form factor.



Combined modules

ETEL modules combine several degrees of freedom within one single unit. Typically vertical and rotary movements for wafer positioning or chip placement.



Stacked systems

Multi-axis configuration can be easily provided based or off-the-shelf axes and modules.



Gantry platforms

A wide range of gantry designs is available for high accuracy, high dynamics, high speed stability, high force in Z, typically for backend semiconductor applications.



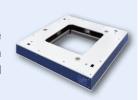
Planar platforms

Wide range of air bearing solutions, based on standard components on the market but also on in-house design to reach the ultimate performance required in terms of speed stability, bidirectional repeatability, dynamic flatness and straightness.



Active isolation system

QuiET is an active isolation system bringing the overall performance of high-end motion systems to the next level. It combines both vibration insulation from the surrounding environment and cancellation of the drive force generated by the stage movement.



Very large platforms

Through its sister company Soonhan, ETEL can provide very large information on www.soonhan.com



cancellation as well as real-time triggering, stage mapping capabilities, to name but a few. For more information, refer to our Motion Control brochure.



ETEL developed a lot of expertise on the guiding elements for linear and rotary systems: mechanical bearings and air bearings are part of ETEL competences. Encoder kits combining high-quality bearings and high accuracy encoder disks allow ETEL to









for an optimal embedded integration.

With over 20 years of experience in producing highly reliable cable assemblies, ETEL's sister company provides solutions for highly dynamic, highly reliable, long lifetime applications, operating in clean environments. Flat or round high-flex cables, flexprints, and other pneumatic tubing assemblies can be specified to the application needs.

Mechatronics design

State of the art simulation tools are used on a daily basis to provide optimized mechatronics solutions: finite element analysis, thermal analysis, magnetic simulation, frequency analysis, dynamic simulations, etc.





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